

IN THE ABSTRACT

Please replace the Abstract with the following amended Abstract:

ABSTRACT

A method for the production of a brake disk and a brake disk which are characterized by the following features: several pairs of bushings inserted into each other are placed into a core box. The core is closed about the bushings in such a way that they form an integral component of the core. The core is inserted into a casting tool and the brake disk is cast. After the core is removed, the brake disk-chamber hub and the friction ring are decoupled from each other and can expand in relation to each other without shielding the brake disk.